

Name and address
of the manufacturer:

Tien Tai Electrode (Kunshan) Co., Ltd.
No. 189, Huayuan Road, Zhangpu Town, Kunshan City,
Jiangsu Province 215321, P.R. China

Page 1 of 2

Welding consumables covered by certificate No.: 0035-CPR-C740

Test data for type testing of the following welding consumable products provided by the manufacturer have met the requirements described in EN 13479 section 6.2.2.

Type	Trade name	Classification	TÜV-Kbl. No. and/or DB No.
Filler wire/rod	MIG/TGS-308L	ISO 14343-A – G/W 19 9 L	--
Filler wire/rod	MIG/TGS-309L	ISO 14343-A – G/W 23 12 L	--
Filler wire	MIG-308LSi	ISO 14343-A – G 19 9 L Si	--
Filler wire	MIG-309LSi	ISO 14343-A – G 23 12 L Si	--
SAW wire	TW-308L	ISO 14343-A – S 19 9 L	--
SAW wire	TW-308H	ISO 14343-A – S 19 9 H	--
SAW wire	TW-309L	ISO 14343-A – S 23 12 L	--
Filler rod	TIG-50	ISO 636-A – W 42 4 3Si1	--
Covered electrode	TS-308L	ISO 3581-A – E 19 9 L	--
Covered electrode	TS-309L	ISO 3581-A – E 23 12 L	--
Covered electrode	TS-2209/TS-2209C	ISO 3581-A – E 22 9 3 N L	--
Covered electrode	TL-507	ISO 2560-A – E 42 3 B 2 2	--
Tubular cored electrode	TFW-308L	ISO 17633-A – T 19 9 L P C1 2	--
Tubular cored electrode	TFW-309L	ISO 17633-A – T 23 12 L P C1 2	--
Tubular cored electrode	FabCO®308LT1	ISO 17633-A – T 19 9 L P C1/M21 2	--
Tubular cored electrode	FabCO®309LT1	ISO 17633-A – T 23 12 L P C1/M21 2	--
Tubular cored electrode	TWE-711	ISO 17632-A – T 42 2 P C1 1	--
Tubular cored electrode	TWE-811Ni2	ISO 17632-A – T 46 4 2Ni P C1 2	42.185.02
Tubular cored electrode	TM-70C	ISO 17632-A – T 42 2 P C1 3	--

Name and address
of the manufacturer:

Tien Tai Electrode (Kunshan) Co., Ltd.
No. 189, Huayuan Road, Zhangpu Town, Kunshan City,
Jiangsu Province 215321, P.R. China

Page 2 of 2

Tubular cored electrode	TWE-71G	ISO 17632-A – T 42 6 Z P C1 2 H5	--
Tubular cored electrode	TWE-711Ni	ISO 17632-A – T 42 4 P C1 1 H5	42.185.01
Tubular cored electrode	HOBART®711Ni	ISO 17632-A – T 42 4 P C1 1 H5	--
Tubular cored electrode	TWE-81K2	ISO 17632-A – T 46 6 1.5Ni P C1 1 H5	--
Tubular cored electrode	HOBART®811K2	ISO 17632-A – T 46 6 1.5Ni P C1 1 H5	--
Tubular cored electrode	TWE-911Ni2	ISO 17632-A – T 50 4 2Ni P C1 1 H5	--
SAW wire	TSW-12KHG	ISO 14171-A-SZ3Ni0.4	--
SAW wire/flux Comb.	TSW-12KHG / TF-210	ISO 14171-A-S 42 6 FB SZ3Ni0.4 H5	--
SAW wire	TSW-14H	ISO 14171-A-S4	--
SAW wire/flux Comb.	TSW-14H / TF-560	ISO 14171-A-S 42 4 FB S4 H5	--
SAW flux	TFS-300	ISO 14174-S A FB 2 AC	--
SAW flux	TFS-300NB	ISO 14174-S A FB 2 56 55 AC	--
Tubular cored electrode	TWE-110K3	ISO 18276-A – T 69 4 Mn2NiMo B C1 1	--

Reviewed: May 17, 2023

 

Dipl.-Ing. M.Xu

Tel.: +86 (0) 21 6108 1186

Fax: +86 (0) 21 6108 1199

email: michaelmy.xu@tuv.com